

Code	INM355 / INM376	Prerequisites	INI388
Nama	Industrial Processes I	Co-requisites	INM355L
Name			INM376L

Credits	Contact Hours
04	44
Categorization of credits	
Math and basic science	
Engineering topic	X
Other	

Coordinator's name	Pedro Pablo Benitez Luna
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## Text book

## Other supplemental materials

Grover, MP (2007). Fundamentals of Modern Manufacturing: Materials, Processes, and Systems (3rd ed.). McGraw Hill.

Kalpakjian, S., & Schmid, S.R. (2014). Manufacturing, Engineering and Technology (7th ed. Vol. II). wesley,

Lopez, A. (2008). machines. Workshop calculations.

Society of Manufacturing Engineering (2012). Manufacturing Engineering.

## Description

In this subject, students acquire the basic knowledge of manufacturing processes without chip removal: types of manufacturing processes, their technical and economic criteria, and modern manufacturing methods.

The course includes the fundamentals of production processes, emphasizing metal casting, different forging processes, welded joints, metal cutting, and notions of health and safety in each of these processes.

Type of course	⊠ Required
Type of course	□Elective _

Specific goals for the course		
Outcomes of	EG1. Use different techniques for solving problems that arise in	
instruction	the development of the subject.	

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	EG2. Design manufacturing processes to respond to specineeds, taking into account economic, manufacturing environmental, health and safety constraints.	
	EG3. Analyze the different foundry processes appropriate for the efficient manufacture of a piece or product.	
Student outcomes	CG1. Identify, formulates, and solves complex engineering problems by applying the principles of engineering, science, and mathematics.	
	CG2. Applythe engineering design process to produce solutions that meet specific needs, taking into account public health and safety, global, cultural, social, environmental, and economic factors, as well as any other factor as appropriate to the discipline.	
	CG3. Develop and conduct appropriate experimentation, analyze and interpret data, and use engineering criteria to draw conclusions.	

## topics

Unit I. Introduction

Unit II. Foundry I

Unit III. Foundry II

Unit IV. Powder metallurgy

Unit V. Hot work processes (I)

Unit VI. Hot work processes (II)

Unit VII. Cold working processes

Unit VIII. Forging, oxygas and arc welding
Unit IX. Cutting with Torch, Arc, Plasma, Laser and Water

Unit X. Coated electrodes, welding quality, risks and control.

Unit XI. Arc welding with covered electrodes.